

Work Order ID 136954

136954

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Tuesday, September 22, 2015 7:16:37 AM

Item ID: D3684-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Tripod Mount Ass'Y

Start Date: 9/22/2015 Start Qty: ~~2.00~~ ⁴

3

Cust Item ID:

Required Date: 9/24/2015 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: V

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3684	E

100	Pick Kit	0.00
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100

Packaging

Memo

0.00

Packaging

4 FF SEP 23 2015

110	Small Fab	0.00
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110

Small Fab

Small Fab

Memo

0.04

Small Fab

1-Align the pilot holes in mating parts. Drill out each hole using pilot drill and ream each hole using a step reamer. Clean and deburr all holes prior to assembly as per dwg. (SEE NOTE 8)

AFTER FINISH DRILLIN AND REAMING PARTS MUST STAY TOGETHER. DO NOT MIXE THEM UP

-041 IS PACKAGED UNASSEMBLED. DO NOT ASSEMBLE -043 TO -045

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Item ID: D3684-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Tripod Mount Ass'Y
 Start Date: 9/22/2015 Start Qty: 3.00 ***3*** Cust Item ID:
 Required Date: 9/24/2015 Req'd Qty: 3.00 ***3*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC5- Inspect part completeness to step on W/O	0.00				(4)			DAS 38 9-89
120									SEP 23 2015
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: <u>St23B</u>	0.00				4			DAS 6 9-89
130									SEP 29 2015
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									SEP 29 2015
QC	Memo	0.01							
Quality Control									

MLJ SEP 29 2015

Picklist Print

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Work Order ID: 136954

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Parent Item: D3684-041

D3684-041

Parent Item Name: Tripod Mount Ass'Y

Start Date: 9/22/2015

Required Date: 9/24/2015

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A new issue 08-02-12 DD verified by:LL
 IPP Rev:B As per Rev B 09-01-07 JLM Verified By:EC IPP
 REV:C AS PER REV D 10-03-16 JLM VERIFIED BY:EC
 IPP Rev:C Added sealant note as per Rev C 09-01-20 JLM Verified
 By:DD IPP REV:D
 13.01.24 PER ECN12-693 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3684-043		Manufactured	No			110	Each	0.0000	1	3			
D3684-043				129677					**	3	FF	SEP 23 2015	
Mount Assembly				112224									
D3684-045		Manufactured	No			110	Each	2.0000	1	3			
D3684-045									**		FF	SEP 23 2015	
Inboard Leg Assembly													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST231		2		B 136955		(4)			
					101549	1							
					128408	1							
HL32PB8-14		Purchased	No			110	Each	152.0000	2				
HI 32PB8-14									**				
Replacement Hi-Lok Pin													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST554		152							
					125436	4							
					m128179	48							
					m128454	100							

DAS
6
9-29
SEP 22 2015

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Parent Item: D3684-041

D3684-041

Parent Item Name: Tripod Mount Ass'Y

Start Date: 9/22/2015

Required Date: 9/24/2015

Start Qty: 3.00

Required Qty: 3.00

HL86-8

Purchased

No

120

Each

163.0000

2

6.8

88-6

9

SVC

SEP 22 2015

HI 86-8

Collar

Location

Loc Qty

Loc Code

st555

163

m126267

13

~~m127815~~

50

m131803

100

1
8.7